

## **2 KOMPONENTEN MASCHINENBAU**

METERING AND MIXING SYSTEMS

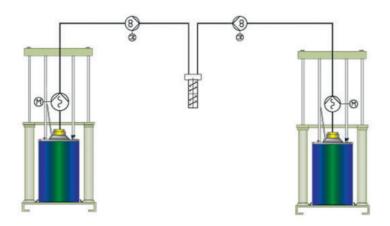


# PolyMix 1000 / 2000 Electrically actuated Metering Unit

for the Processing of High-viscosity Epoxy Resins





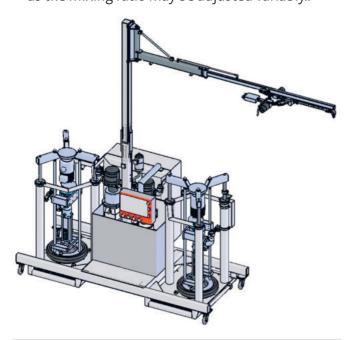




User panel

 Robust and highly approved metering unit for the glueing of blades for the windpower industry.

By means of eccentric screw pumps the material is directly fed from the 200 l vats. Metering of the 2-component material according to the respective mixing ratio is effected directly form the 200 l vats. Both the output capacity as well as the mixing ratio may be adjusted variably.



#### **Technical Data**

| Viscosity:          | 1.000.000 mPas (pasty)        |
|---------------------|-------------------------------|
| Processed Quantity: | up to 10 l/min (PolyMix 1000) |
|                     | up to 20 l/min (PolyMix 2000) |
| Mixing Ratio:       | variable, from 20:100 over    |
|                     | 100:100 to 100:20             |

### **Advantages**

- Pulsation-free metering by means of gear pumps
- Spindle wheel volume tounter for control and correction of the adjusted mixing ratio
- Easy operation
- Little maintenance
- Prozess data acquisition

#### **Options**

- Machine coating
- Additional 2nd B-component as 3C-unit to speed up the material processing

| Consumption / Connections |                                    |
|---------------------------|------------------------------------|
| Material Supply:          | pneumatic barrel press             |
|                           | Excenterschneckenpumpe             |
| Electric:                 | 11.5 kW, 400VAC, 50Hz,PE, max. 32A |
|                           | (PolyMix 1000)                     |
|                           | 16 kW, 400VAC, 50Hz,PE, max. 64A   |
|                           | (PolyMix 2000)                     |
| Pneumatic:                | R1/4", 6bar                        |
|                           | (consumption: low)                 |
| Weight:                   | approx. 1,100kg                    |
| Dimensions:               | (3,000 x 1,210 x 2,200) mm         |
|                           | [L x W x H]                        |

Floor space excluding swivel arm

Subject to alteration!