

Sika® Mold Cleaner

Surface Cleaner

Areas of Application

- Sika® Mold Cleaner is designed to remove dirt, grease and contaminants from a mould surface
- Sika® Mold Cleaner is particularly efficient at removing silicone, wax or other type of build-ups on the mould
- Sika® Mold Cleaner can be used on all mould surfaces

Description

- Basis Organic solvent blend, clear, low viscous

Processing Data

Density	g/cm ³	0.8
Flash point	°C	< 21

Packaging

Individual components **Sika® Mold Cleaner** 1 litre net

Processing

- The material and processing temperature must be 18 - 25°C.
- Mould Cleaning must be performed in a well-ventilated area. Solvent resistant gloves and eye protection must be worn during this process.
- Heavy build-up and resin deposits may be removed by an abrasive medium, e.g. polishing compound or even shot blasting, prior to using the Sika® Mold Cleaner.
- Method of application:
 1. Generously apply Sika® Mold Cleaner to a clean, dry cotton cloth.
 2. Wipe over mould surface covering an area of approximately 0.5m²
 3. With a second dry cloth, wipe off the wet film. Do not allow the wet film to dry before wiping off as this will simply redeposit contaminants picked-up by the solvent. Continue wiping until the mould surface is dry.
 4. Repeat steps 1-3 on the adjacent area. Ensure a good overlap with the previous area to ensure the entire mould surface is cleaned.
 5. If either cloth becomes dirty, or if the second cloth becomes wet, replace with a fresh clean cloth and repeat Steps 1-4.
- Pay attention to the processing conditions of the SikaBlock® board materials, Biresin® resins and auxiliary materials.

Storage

- Minimum shelf life is 36 months under room condition (18 - 25°C), when stored in original un-opened containers.
- Containers must be closed immediately after use. The residual material has to be used up as soon as possible.

Health and Safety Information

For information and advice on the safe handling and storage of products, users should refer to the current Safety Data Sheet containing physical, ecological, toxicological and other safety related data.

Disposal considerations

Product Recommendations: Must be disposed of in a special waste disposal unit in accordance with the corresponding regulations.

Packaging Recommendations: Completely emptied packagings can be given for recycling. Packaging that cannot be cleaned should be disposed of as product waste.

Value Bases

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Legal Notice

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



SCABRO
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